



Tetrahedron 59 (2003) 10445-10452

TETRAHEDRON

Asymmetric Diels–Alder reactions in supercritical carbon dioxide catalyzed by rare earth complexes

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Received 30 April 2003; accepted 30 April 2003

Abstract—The rare earth(III) salt catalysed asymmetric Diels–Alder reaction of cyclopentadiene with a chiral dienophile in supercritical carbon dioxide ($scCO_2$) proceeded rapidly to give the adduct with a higher diastereoselectivity than that in dichloromethane; Yb(ClO₄)₃ gave the *endo* adduct with value up to 77% de at 40°C, 8 MPa. The chiral rare earth diketonate catalyzed hetero Diels–Alder reaction of the Danishefsky's diene with benzaldehyde gave a higher yield and an enantioselectivity in $scCO_2$ than that in dichloromethane. Scandium/pybox **8a** complex catalysed asymmetric Diels–Alder reaction of 3-crotonoyl-2-oxazolidinone with cyclopentadiene in the presence of MS4A proceeded smoothly in $scCO_2$ to give the *endo* adduct **10** in a good yield with up to 88% ee. © 2003 Elsevier Ltd. All rights reserved.

1. Introduction

In recent years, rare earth complexes have been of interest in stereo-controlled organic synthesis.¹ High stereoselectivity is due to effective chelation control by complexation of the rare earth metal to a functional group such as a carbonyl group. The remarkable feature of the complex is that it works well as a Lewis acid catalyst in aqueous media where most of the Lewis acids are inactivated and scarcely catalyze the reaction. This aqueous reaction is environmentally benign and is advantageous from the viewpoint of green chemistry.

An alternative choice for the green medium is supercritical carbon dioxide (scCO₂), which has recently received considerable attention in organic synthesis not only because it is a nontoxic and environmentally friendly medium but also because it often enhances the selectivity and/or rate of the organic reactions compared to conventional organic solvents.² Transition-metal-complex catalysed reactions in supercritical fluids are intensively studied and particularly successful in asymmetric synthesis.³ On the other hand, the scCO₂ conditions (over 40°C at 8 MPa) does not seem to be suitable for a Lewis acid catalyzed asymmetric synthesis, because a reaction usually must be carried out at low temperature to control stereoselectivity. Indeed, the trial of titanium-catalyzed asymmetric Mukaiyama aldol reaction in scCO₂ has not been successful.⁴

Rare earth salt is often used for reactions in scCO₂ as a

Lewis acid,⁵ however, significantly advantageous reactions have rarely been reported comparing to those in organic solvent.⁶ We have found a dramatic enhancement of selectivity in the diastereoselective Diels–Alder reaction of a chiral dienophile with cyclopentadiene using rare earth salts by tuning the pressure in $scCO_2$.⁷ We report here on rare earth complex catalyzed asymmetric Diels–Alder reactions in $scCO_2$ which successfully yield a product with higher enantioselectivity than in an organic solvent.

2. Results and discussion

2.1. Diastereoselective Diels-Alder reaction of the chiral dienophile with cyclopentadiene

We chose Evans's 3-acryloyl-(4S)-isopropyloxazolidin-2one 1 as a good chiral dienophile for the reaction with cyclopentadiene 2 after screening several chiral dienophiles.⁸ We carried out the reaction using a catalytic amount (10 mol%) of rare earth salts (REX₃) in scCO₂ and organic solvents for comparison (Scheme 1). We employed rare earth triflate and perchlorate as a catalyst, and the representative results are shown in Table 1. Here, the reaction without REX₃ should be carried out to estimate the contribution from uncatalyzed reaction in scCO₂ at 8-10 MPa because an intermolecular cycloaddition reaction can proceed under high pressure (Table 1, entries 1-2): the uncatalyzed reaction scarcely occurred in CH₂Cl₂ (entry 3).⁹ The catalyzed reaction in $scCO_2$ (40°C, 10 MPa) proceeded smoothly and more quickly than in CH₂Cl₂ to give the *endo*-(2R,4'S)-3 mainly in high yield with moderate to good diastereoselectivities. It is noteworthy that each

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Scheme 1.

catalyzed reaction in scCO₂ gave a higher diastereoselectivity than that of the corresponding catalyzed reaction in CH₂Cl₂ even though the reactions were compared at the same temperature $(40^{\circ}C)$; La(OTf)₃ gave 59–62% de of the adduct in scCO₂, while it was 38-42% de in CH₂Cl₂ (entries 4-6). Although the catalyzed reaction may be contaminated by the uncatalyzed reaction to some extent, high yield and selectivity were certainly achieved by the rare earth catalyst and scCO₂ reaction conditions. As for the rare earth triflates, the diastereoselectivity of the reaction increases in the order of La, Yb, and Sc, suggesting that this is the order of the ionic radius. 10 La(ClO_4)_3 and Yb(ClO_4)_3 also worked effectively in scCO2 to give the adduct in good diastereoselectivities (entries 11 and 14). A significant enhancement of the diastereoselectivity in scCO₂ was also observed in the reaction with Yb(ClO₄)₃ at around 8.0 MPa. The chiral rare earth complex (+)-Eu(hfc)₃, which catalyzes asymmetric reactions, brought a good stereoselectivity to the reaction (entry 16). This high stereoselectivity may be due to the matching stereochemistry between (+)-Eu(hfc)₃ and the chiral auxiliary.

The reaction in $scCO_2$ was always accompanied by the possibility that the reaction might occur in a heterogeneous or phase-separated system, i.e. the catalyst or substrates might not be dissolved in $scCO_2$. The reaction in a non polar solvent such as hexane and toluene (10 ml) where the catalyst La(OTf)₃ was not dissolved sufficiently, i.e. the reaction system was apparently heterogeneous, gave the adduct in low selectivities; hexane: 46% de, toluene 40% de

Table 1. Rare earth salt catalyzed diastereoselective Diels-Alder reaction with chiral dienophile 1 in $scCO_2$ and $CH_2Cl_2^a$

Entry	REX ₃	Solvent	Yield (%)	endo/exo	de(endo) (%)
1	None	scCO ₂	47	83/17	46
2 ^b	None	$scCO_2$	48	89/11	49
3	None	CH ₂ Cl ₂	0	_	_
4	La(OTf) ₃	scCO ₂	84	70/30	59
5	La(OTf) ₃	CH ₂ Cl ₂	92	74/26	38
6 ^c	La(OTf) ₃	CH_2Cl_2	86	77/23	42
$7^{\rm c}$	La(OTf) ₃	Hexane	34	80/20	46
8 ^c	La(OTf) ₃	Toluene	48	83/17	40
9	La(OTf) ₃	C ₆ H ₅ CF ₃	92	70/30	38
10 ^c	La(OTf) ₃	None	95	85/15	42
11 ^d	La(ClO ₄) ₃ ·9H ₂ O	scCO ₂	67	90/10	49
12	Yb(OTf) ₃	$scCO_2$	91	76/24	50
13	Yb(OTf) ₃	CH_2Cl_2	96	76/24	32
14 ^b	Yb(ClO ₄) ₃ ·8H ₂ O	scO_2	49	83/17	77
15	Sc(OTf) ₃	$scCO_2$	95	75/25	49
16	(+)-Eu(hfc) ₃	scCO ₂	60	92/8	69

^a **1** (0.5 mmol), **2** (1.0 mmol), REX₃ (0.05 mmol): in scCO₂, 40°C, 10 MPa, 0.5 h; in CH₂Cl₂, 0°C, 0.1 MPa, 2 h.

40°C, 8 MPa, 0.5 h.

° 40°C. 2 h.

^d MS 4A was added.

(Table 1 entries 7-8). It is reasonable to assume that a catalytic amount of La(OTf)₃ could be dissolved in scCO₂ sufficiently and work effectively as a catalyst. When the reaction was carried out without a solvent (Table 1, entry 10), the diastereoselectivity was lower (42% de) than that in $scCO_2$ demonstrating that the $scCO_2$ reaction system certainly improved the diastereoselectivity. The apparent heterogeneous reaction using the stoichiometric amount of $La(OTf)_3$ (0.50 mmol), which was not dissolved completely in scCO₂ (40°C, 10 MPa), gave almost the same selectivity as the catalytic reaction. From these results, only dissolved La(OTf)₃ could work as a catalyst and undissolved one could not. The question on the solubility of substrates may be clarified by carrying out the reaction using larger amounts of substrates. Even if the reaction was carried out using five times the amount of substrates (2.5 mmol) as the usual (0.5 mmol), yield and selectivity were almost the same as the usual case. It would be appropriate to consider that the substrates were dissolved within this range of concentration.

We examined the density dependence of diastereoselectivity of the Diels–Alder reaction of **1** with **2** using La(OTf)₃ at 40°C. Figure 1 shows a plot of the CO₂ density versus de values (*endo* adduct) for the reaction.¹¹ The diastereoselectivity seemed to be almost independent on the CO₂ density, but the de value may be somewhat increased in the near critical region (40°C, 7.8 MPa).¹² Selectivity was the lowest in a liquid CO₂, where the CO₂ density is almost 0.9 g/ml. A catalytic amount of the rare earth salt is sufficient for good selectivity, while the reaction with this dienophile always needs a stoichiometric amount of a Lewis acid catalyst to obtain a high stereoselectivity.⁸

2.2. Enantioselective hetero Diels-Alder reaction with Danishefsky's diene 4

Danishefsky et al. first reported the enantioselective hetero Diels-Alder reaction of 1-methoxy-3-trimethylsiloxy-1, 3-butadiene 4 (Danishefsky's diene) with benzaldehyde 5 using (+)-Eu(hfc)₃ as a catalyst in CDCl₃ to give the adduct R-6 after treatment with trifluoroacetic acid in a low enantiomeric excess (18% ee).¹³ When we re-examined the reaction in CH₂Cl₂ at room temperature, R-6 was obtained in low yield with low ee% (12% ee) after a long reaction time (24 h) (Table 2, entry 3). As previously stated, the stereoselectivity of the reaction can be improved in scCO₂ comparing to the reaction in the organic solvent. We then applied the reaction in $scCO_2$ (50°C, 10 MPa) expecting the enhancement effect of stereoselectivity (Scheme 2). Table 2 summarizes the results of the chiral rare earth complex catalyzed hetero Diels-Alder reaction in scCO₂. A yield of the product was significantly improved, but the enantio-

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Figure 1. Co2 density vs. endo de% in the Diels-Alder reaction with the chiral dienophile 1.

Table 2. Chiral rare earth complex catalyzed enantioselective heteroDiels-Alder reaction with Danishefsky's diene 4 in $scCO_2$ and $CH_2Cl_2^a$

Entry	REL_3^*	Slovent	Yield (%)	ee(config) (%)
1	None	CH ₂ Cl ₂	0	_
2	None	scCO ₂	0	_
3 ^b	(+)-Eu(hfc) ₃	CH ₂ Cl ₂	22	12(R)
4	(+)-Eu(hfc) ₃	scCO ₂	67	22(R)
5	(+)-Yb(hfc) ₃	CH ₂ Cl ₂	18	23(R)
6	(+)-Yb(hfc) ₃	scCO ₂	78	35 (R)
7	(+)-Sc(hfc) ₃	CH ₂ Cl ₂	14	31 (R)
8	(+)-Sc(hfc) ₃	scCO ₂	66	38 (R)
9 ^c	7: Yb(BNP) ₃	CH ₂ Cl ₂	50	73 (R)
10	7: Yb(BNP) ₃	scCO ₂	20	13(R)
11	Sc(OTf) ₃ /8a	CH ₂ Cl ₂	93	0
12	Sc(OTf) ₃ /8a	scCO ₂	39	3
13	Yb(OTf) ₃ /8a	CH ₂ Cl ₂	71	0
14	Yb(OTf) ₃ /8a	scCO ₂	30	5

^a **4** (0.7 mmol), **5** (0.5 mmol), REL₃^{*} (0.05 mmol): in scCO₂, 50°C, 10 MPa, 0.5 h; in CH₂Cl₂, 25°C, 0.1 MPa, 24 h.

^b 18% ee in CDCl₃ (Ref. 11).

^c Ref. 14a.

selectivity was still low (22% ee) though it was increased (entry 4). The use of (+)-Yb(hfc)₃ and (+)-Sc(hfc)₃ improved enantioselectivity to 35–38% ee. These values were higher than those in CH₂Cl₂ (entries 5–8). The reaction must not be contaminated by an uncatalyzed reaction because it scarcely proceeded in the absence of a catalyst even under the high-pressure scCO₂ conditions (entry 2).

Because the enantioselectivity with (+)-Sc(hfc)₃ was still

unsatisfactory, we employed tris[(R)-1,1'-binaphtyl-2,2'phosphonate] ytterbium [Yb(BNP)₃] **7** which is known to bring good enantioselectivity to the hetero Diels–Alder reaction.¹⁴ However, it did not work effectively and resulted in a low yield and selectivity probably due to its low solubility in scCO₂. A combination of rare earth triflate and pybox (pyridine bisoxazoline) **8a** gave poor results either in CH₂Cl₂ or scCO₂.¹⁵ These results are also shown in Table 2.









Scheme 3.

Table 3. Rare earth triflate/pybox catalyzed enantioselective Diels–Alder reaction with 3-crotonoyloxazolidine-2-one **9b** in $scCO_2^a$

Entry	RE(OTf) ₃	Pybox	Yield (%)	endo/exo	ee(endo) (%)
1	Nona		0		
1 0 ^b	None	-	0	-	-
2	None	-	0	-	-
3	$Sc(OTf)_3$	8a	71	93/7	83 (2 <i>S</i> ,3 <i>R</i>)
4 ^c	Sc(OTf) ₃	8a	68	85/15	63 (2 <i>S</i> ,3 <i>R</i>)
5 ^b	Sc(OTf) ₃	8a	94	90/10	83 (2 <i>S</i> ,3 <i>R</i>)
6	Sc(OTf) ₃	8b	75	95/5	41 (2S, 3R)
7	Sc(OTf) ₃	8c	33	88/12	54(2S,3R)
8	Sc(OTf) ₃	8d	41	92/8	70(2S,3R)
9	$Sc(OPf)_3$	8a	65	89/11	61 (2S, 3R)
10	$Y(OTf)_3$	8a	9	96/4	24(2S,3R)
11	La(OTf) ₃	8a	Trace	_	
12	Sm(OTf) ₃	8a	Trace	_	_
13	Yb(OTf) ₃	8a	21	89/11	25 $(2S, 3R)$

^a 9 (0.25 mmol), 2 (0.75 mmol), RE(OTf)₃ (0.025 mmol), pybox 8 (0.025 mmol): in scCO₂, 40°C, 10 MPa, 0.5 h.

^b In CH₂Cl₂, 0°C, 18 h.

^c Without MS4A.

2.3. Enantioselective Diels–Alder reaction of **3**-acyloxazolidin-2-one 9 with cyclopentadiene

Because the combination of rare earth triflate and pybox **8a** was effective for the enantioselective Diels–Alder reaction with 3-acyloxazolidin-2-one in CH₂Cl₂, the complex was applied in the scCO₂ reaction (Scheme 3).¹⁶ Table 3 summarizes the reaction of 3-crotonoyl-2-oxazolidinone **9** with cyclopentadiene **2** in scCO₂ (40°C, 10 MPa) where

additional pybox derivatives (8a-d) and representative rare earth triflates were examined. The combination of Sc(OTf)₃ and 8a afforded the endo-(2S,3R)-10 product (endo/ exo=80:20-98:2) in a good yield with high enantioselectivity (83% ee). The value of ee% was as high in scCO₂ as in CH₂Cl₂ even though the reaction was carried out at a higher temperature (40°C) than in CH_2Cl_2 (0°C) (entries 3 and 5). A contribution of the uncatalyzed reaction need not be considered because no reaction proceeded without the catalyst under the conditions (Table 3, entry 1). The addition of MS4A was essential to achieve high enantioselectivity, the %ee value decreasing to 63% without it (entry 4). As for the pybox derivative, the isopropyl derivative 8a was most effective, the phenyl, benzyl, and *t*-butyl ones **8b**-**8d** affording lower ee% (entries 6-8). Rare earth triflates other than scandium were not suitable for this reaction, they work poorly as a catalyst (entries 10-13). It is worth noting that the reaction proceeded more rapidly in scCO₂; the adduct can be obtained in a good yield in a short time (0.5 h), while the reaction in CH_2Cl_2 requires 18 h for completion. Since Mikami et al. reported that an asymmetric Mukaiyama aldol reaction scCO₂ by a chiral titanium complex resulted in a low yield with a moderate ee%,³ it has been thought that the Lewis acid catalyzed asymmetric reaction in scCO₂ may have been difficult. However, this first success of the Sc(OTf)₃/8a catalyzed reaction in scCO₂ may be a landmark of Lewis acid catalyzed asymmetric synthesis in scCO₂ with an advantage over the reaction in a harmful organic solvent.



Figure 2. Co2 density vs. endo ee% in the enantioselective Diels-Alder reaction.

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The combination of $Sc(OTf)_3$ with (*R*)-BINOL 11¹⁷ and (*S*,*S*)-salen 12,¹⁸ which are effective for the reaction in CH₂Cl₂, did not give reasonable results: 11, 38% yield, 8% ee; 12 18% yield, 18% ee.

The pressure dependence of the enantioselectivity was examined even in here, as it was examined in the former diastereoselective reaction. Figure 2 shows a plot of the CO₂ density versus ee% values (*endo*-10) for the reaction at 40°C. The ee% value was almost independent from the CO₂ density (pressure): The ee% values 82-88% may involve the experimental error except for the reaction in liquid CO₂.

The stereochemical course of the cycloaddition can be explained by the chelation model as illustrated in Scheme 4.¹⁹ In this model two carbonyl groups in the dienophile **9b** coordinate to scandium as the alkene group directed toward the less hindered site where the isopropyl group does not shield the space. MS4A may promote coordination of the oxazolidinone group to the scandium metal center. The attack of cyclopentadiene from the *si* face is favored, and the (*S*,*R*)-endo adduct would be a major product.



Scheme 4.

3. Conclusions

Stereoselectivities in the rare earth catalyzed Diels–Alder reaction were significantly increased in $scCO_2$ compared to the reactions in CH₂Cl₂ by optimizing the CO₂ pressure. Though the actual reason for the enhanced stereoselectivity in $scCO_2$ is not yet clarified, there is a potential for the REX₃ catalyzed asymmetric reaction in $scCO_2$ in the area of stereoselective synthesis.

4. Experimental

4.1. General

The ¹H and ¹³C NMR spectra were recorded on a Varian Mercury 300 NMR (300 MHz) or JEOL A-400 NMR (400 MHz) spectrometer as solutions in CDCl₃. The chemical shifts are reported in δ units downfield from the internal reference, Me₄Si. The infrared spectra were obtained using a JASCO Herschel FT/IR-230A spectrometer. The HPLC analyses were carried out on a Hitachi L-7100 apparatus equipped with a UV detector using chiral columns. The GC/MS analyses were carried out on a Hewlett–Packard 5980/5972 instrument equipped with a capillary column (HP-5ms) (0.25 mm, 30 m) (helium as carrier gas). The optical rotations were determined by a JASCO DIP-370 apparatus. The elemental analyses were

carried out using a Yanaco CHN CORDER MT-5. Preparative TLC was conducted using a 20×20 cm glass sheet coated with a 2-mm-thick layer of Merck Kieselgel 60 PF₂₅₄

4.2. Materials

Chiral and achiral 3-acyloxazolidin-2-ones were prepared from the reaction of acyl chlorides with the corresponding chiral and achiral oxazolidin-2-ones by the reported method.⁸ (+)-Eu(hfc)₃ and (+)-Yb(hfc)₃ were purchased from Aldrich, and (+)-Sc(hfc)₃ was prepared from ScCl₃ and heptafluorocamphor according to the literature method.²⁰ Lanthanum(III) and ytterbium(III) perchlorates were purchased from Soekawa Chemicals Co., Ltd. All rare earth (Sc, Y, La, Yb) triflates were prepared by the literature method.²¹ All pybox derivatives 8a-d were commercially available (TCI Co., Ltd) except tert-Bu derivative 8d, which was prepared by the reported method.²² Danishefsky's diene (1-methoxy-3-(trimethylsiloxy)-1,3-butadiene) was purchased from Aldrich Co., Ltd and used without further purification. Cyclopentadiene was obtained by pyrolytic distillation of dicyclopentadiene at 180°C just prior to use. All other commercial organic compounds were used without further purification.

4.3. Reactor

As with all reactions under high pressure, adequate safety precautions must be taken. For carrying out reactions in $scCO_2$, a stainless steel cylindrical vessel with a volume of 10 ml and see-through windows (sapphire glass) (JASCO VCI) was used. Stirring is accomplished with a remote magnetic stirrer. A Swagelok pressure relief valve with a release pressure of 40 MPa is employed as a safety precaution. Reagents can be injected into the system using a Rheodyne injector valve. The system is pressurized using a JASCO PU-1580 HPLC pump equipped with a cooling unit, which draws from a CO₂ cylinder. Temperature control is accomplished by covering the vessel with a hot-water jacket. The flow diagram of the scCO₂ reactor is illustrated in Figure 3.

4.3.1. Diels-Alder reaction of 3-acryloyl-(4S)-isopropyloxazolidin-2-one 1 with cyclopentadiene 2 in scCO₂. The following provides the typical experimental procedure for the rare earth salt catalyzed Diels-Alder reaction of 1 with 2 in scCO₂. La(OTf)₃ (30.0 mg, 0.05 mmo1, 10 mo1%) and 1 (91.6 mg, 0.5 mmol) were placed in the pressure vessel with a magnetic stirring bar. The vessel was then sealed and charged to 7.0 MPa pressure with cooled CO_2 at 40°C. Stirring at 40°C was started, and a period of 15–20 min was allowed for equilibration. Freshly distilled 2 (82 ml, 1.0 mmol) was injected into the system, and the pressure increased to the desired level (8-10 MPa). After 0.5 h, the stirring and heating was stopped and the vessel was immersed in a dry ice-methanol bath. The pressure was then released through a trap of ethyl acetate (20 ml), and the vessel was washed with more ethyl acetate (30 ml) and water (30 ml). The combined organic layer was washed with brine and dried over MgSO₄. GC/MS analysis (J and W, HP-5ms, 30 m, He as carrier gas) of the solution revealed the presence of the stereoisomeric mixture of adducts 3



Figure 3. Reactor of scCo₂ and flow diagram.

(conversion 84%). The diastereomeric excess of the *endo* adduct was determined by GC/MS: temperature program; 180°C, 5 min, 4°C/min, 200°C, 20 min, 110 kPa, retention time; 8.8 min (*endo* minor), 9.0 min (*exo*), and 9.3 min (*endo* major). Evaporation of the solvent left a pale orange residue that was subjected to preparative TLC (hexane/ethyl acetate=4:1) to give *endo*-(2*R*,4'*S*)-**3** mainly.⁸ Colorless oil. $[\alpha]_D^{25}=+208.4$ (*c*=0.23, CHCl₃). ¹H NMR (CDCl₃, 400 MHz): δ 0.85 (d, 6H, *J*=7.30 Hz), 1.4–2.6 (m, 5H), 2.89 (s, 1H), 3.32 (s, 1H), 3.8–4.4 (m, 4H), 5.73 (dd, 1H, *J*=2.7, 5.6 Hz), 6.20 (dd, 1H, *J*=3.2, 5.6 Hz); ¹³C NMR: δ 14.4, 17.8, 28.1, 28.5, 42.9, 43.2, 46.8, 50.2, 58.2, 63.0, 130.8 130.8, 153.8, 174.1. Anal calcd for C₁₄H₁₉NO₃: C, 67.45; H, 7.68; N, 5.62. Found: C, 67.35; H, 7.71; N, 5.56.

4.3.2. Hetero Diels-Alder reaction of Danishefsky's diene 4 with benzaldehydes 5 in scCO₂. The following provides the typical experimental procedure for the rare earth salt catalyzed hetero Diels-Alder reaction of Danishefsky's diene 4 with benzaldehyde 5 in $scCO_2$. (+)-Yb(hfc)₃ (6.1 mg, 0.005 mmo1, 1.0 mo1%) and 5 (53 mg, 0.5 mmol) were placed in the pressure vessel with a magnetic stirring bar. The vessel was then sealed and charged to 7.0 MPa pressure with cooled CO_2 at 50°C. Stirring at 50°C was started, and a period of 15-20 min was allowed for equilibration. 4 (120 ml, 0.7 mmol) was injected into the system, and the pressure increased to the desired level (10 MPa). After 0.5 h, stirring and heating was stopped and the vessel was immersed in a dry ice-methanol bath. The pressure was then released through a trap of ethyl acetate (20 ml), and the vessel was washed with more ethyl acetate (30 ml) and water (30 ml). The combined organic layer was washed with brine and dried over MgSO₄. Evaporation of the solvent left yellow oil that was treated with three drops of trifluoroacetic acid and four drops of pyridine. The resulting mixture was directly subjected to PTLC to give R-6 (68.0 mg, 0.39 mmol, 78%), whose enantiomeric purity was determined to be 35% ee by HPLC

using DAICEL CHIRALCEL OD-H (2-propanol/hexane=10:90, flow rate 0.5 ml/min, retention time; 23.4 min (*S*-enantiomer) and 27.2 min (*R*-6). Pale yellow liquid: $[\alpha]_{D}^{25}$ =-56.5 (*c*=0.35, CHCl₃). ¹H NMR (CDCl₃, 400 MHz): δ 2.67 (dd, 1H, *J*=16.8, 3.2 Hz, one of CH₂C=O), 2.91 (dd, 1H, *J*=14.4, 16.8 Hz, one of CH₂C=O), 5.43 (dd, 1H, *J*=14.4, 3.2 Hz, CHPh), 5.53 (d, 1H, *J*=6.4 Hz, =CHC=O), 7.40 (s, 5H, Ph), 7.47 (d, 1H, *J*=6.4 Hz, =CO); ¹³C NMR (CDCl₃): δ 43.0 (CH₂), 80.8 (CHPh), 107.1 (=*C*HC=O), 125.9, 128.6, 128.7, 137.6, 163.1 (=CO), 192.0 (C=O); IR (neat): 1675 ($\nu_{C=O}$), 1594 ($\nu_{C=C}$) cm⁻¹. Anal calcd for C₁₁H₁₀O₂: C, 75.84; H, 5.79. Found: C, 75.78; H, 5.43.

4.3.3. Enantioselective Diels-Alder reaction of 3-acyloxazolidin-2-one 9 with 2 in scCO₂. The following provides the typical experimental procedure for the rare earth salt catalyzed Diels-Alder reaction of 9 with cyclopentadiene in scCO2. Sc(OTf)3 (12.3 mg, 0.025, 10 mo1%), 8a (7.5 mg, 0.025 mmol), MS4A (75 mg), and 9 (38.8 mg, 0.25 mmol) were placed in the pressure vessel with a magnetic stirring bar. The vessel was then sealed and charged to 7.0 MPa pressure with cooled CO_2 at 40°C. Stirring at 40°C was started, and a period of 15–20 min was allowed for equilibration. Freshly distilled 2 (62 ml, 0.75 mmol) was injected into the system, and the pressure increased to the desired level (10 MPa). After 0.5 h, stirring and heating was stopped and the vessel was immersed in a dry ice-methanol bath. The pressure was then released through a trap of ethyl acetate (20 ml), and the vessel was washed with more ethyl acetate (30 ml) and water (30 ml). The combined organic layer was washed with brine and dried over MgSO₄. Evaporation of the solvent left a yellow residue which was subjected to PTLC (hexane/ethyl acetate=5:1 as an eluent) to give a mixture of endo and exo adduct (endo/exo=93:7) (39.0 mg, 71% yield). The enantiomeric purity of the endo-10 was determined to be 83% ee by HPLC using DAICEL CHIRALPAK AD

(2-propanol/hexane=2.5:97.5,flow rate 1.0 ml/min, retention time; 19.2 min (*exo*), 20.0 min [(2S,3R)-*endo* 10] 21.6 min enantiomer), and 23.6 min (exo (endo enantiomer).15 Colorless solid, mp 88-89°C; $[\alpha]_D^{25} = -167.5$ (c=0.85, CHCl₃). ¹H NMR (400 MHz, $CDCl_3$): δ 1.13 (d, 3H, J=7.1 Hz), 1.48 (d, 1H, J=8.5 Hz), 1.70 (d, 1H, J=8.5 Hz), 2.05-2.10 (m, 1H), 2.52 (br s, 1H), 3.28 (br s, 1H), 3.55 (dd, 1H, J=4.39, 3.90), 3.9-4.1 (m, 2H), 4.41 (t, 2H, J=8.1 Hz), 5.79 (dd, 1H, J=2.7, 5.7 Hz), 6.37 (dd, 1H, J=3.2, 5.7 Hz); ¹³C NMR (300 MHz, CDCl₃): δ 20.6, 36.6, 43.2, 47.3, 47.7, 49.7, 51.5, 62.1, 131.2, 139.9, 153.7, 174.6; IR (KBr) 1768, 1685 $(\nu_{C=0})$ cm⁻¹. Anal calcd for C₁₂H₁₅NO₃: C, 65.14; H, 6.83; N, 6.33. Found: C, 65.44; H, 6.81; N, 6.28.

Acknowledgements

This work was financially supported by the Institute of Science and Engineering, Chuo University, Special Project Research 'Development of Green Chiral Technology'. The authors wish to thank Professor Toshitaka Funazukuri, Department of Applied Chemistry, Chuo University, for his advice on setting up a supercritical carbon dioxide reactor and useful discussions on the reaction.

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